



Dart Aerospace Ltd.
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D4052-1
Job Sheet 204702



DAS

21

Part No: D4052-1

Job Qty: 10 pcs

Part Name: Eye Bolt



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/18/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 1/14/20

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 10-01-07 JLM VERIFIED BY:DD IPP Rev:B as per dwg REV.A DD
10.02.22 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	10 pcs	1/14/20	1/14/20	1.00	8.93	Doosan - 1		
110	QC 2	10 pcs	1/14/20	0.00	0.00		QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S243001



Part: D4052-1

Job No: 204702

Serial No/Batch: S243001

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/22/19

120 QC 8	10 pcs	1/14/20	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	9m/20/01/04
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Packaging 3-1 - Stock - B4B	10 pcs	1/14/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS 74 9-89 JAN 06 2020
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	

					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
140 QC 21 - SA	10 pcs	1/14/20	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21

JAN 06 2020

Part Op 100 - (Doosan Lathe) TURN AS PER FOLIO FA892 AND DWG
Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location:)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	1.8750 ft (.1875 ea)	100-Doosan - 1	232979 2-28

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M303R0.750	2	48	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt	0.249Inches + 0.000 - 0.003	0.249 0.246	24 Diameter	
2	Eyebolt	0.310Inches ± 0.030	0.340 0.280	.3 Radius	Hand Finish
3	Eyebolt	0.250Inches ± 0.030	0.280 0.220	.251	
4	Eyebolt	0.630Inches ± 0.030	0.660 0.600	.629 Diameter	
5	Eyebolt	0.257Inches + 0.005 - 0.001	0.262 0.256	.259 Diameter	
6	Eyebolt	0.050Inches ± 0.010	0.060 0.040	.05	
7	Eyebolt	0.125Inches ± 0.010	0.135 0.115	.127	
8	Eyebolt	0.750Inches ± 0.030	0.780 0.720	.754	
9	Eyebolt	0.531Inches ± 0.010	0.541 0.521	.53	
10	Eyebolt	0.030Inches ± 0.030	0.060 0.000	.025	
11	Eyebolt	45.000Degrees ± 0.500	45.500 44.500	45 Angle	
12	Eyebolt	0.890Inches ± 0.030	0.920 0.860	.889	
13	Eyebolt	2.010Inches ± 0.030	2.040 1.980	2	19/14/22

